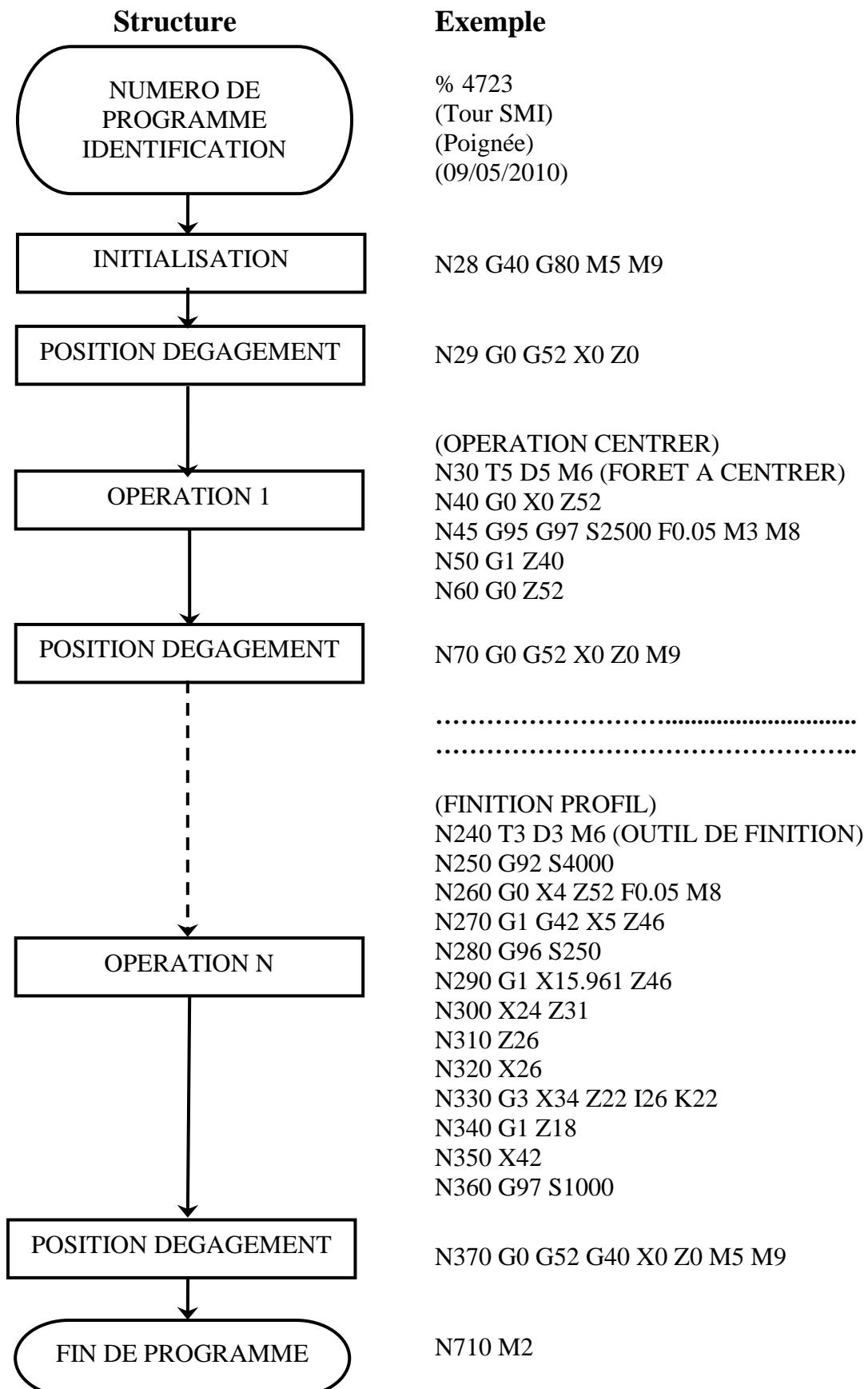
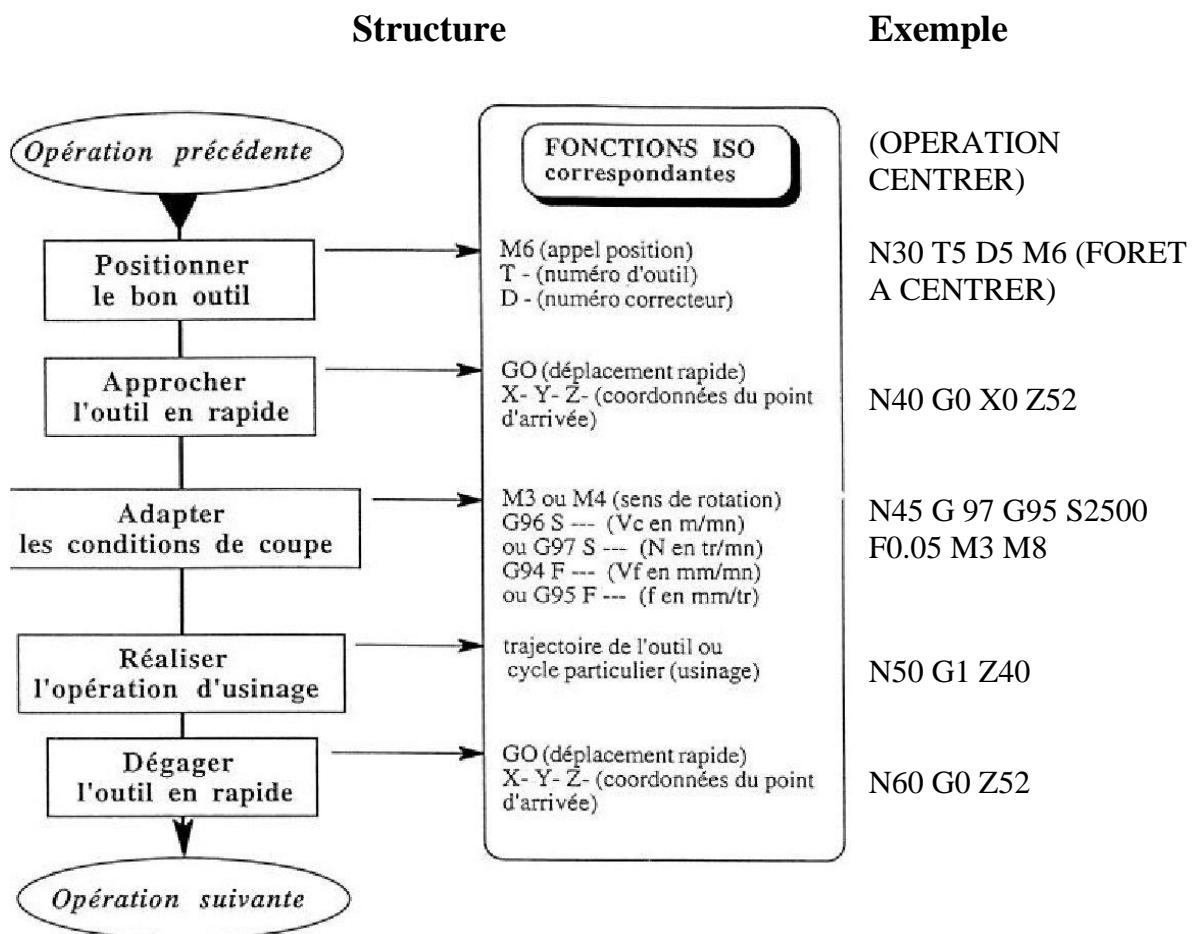


## Structure d'un Programme ISO (Code G)



## Structure d'une opération



(OPERATION  
CENTRER)

N30 T5 D5 M6 (FORET  
A CENTRER)

N40 G0 X0 Z52

N45 G 97 G95 S2500  
F0.05 M3 M8

N50 G1 Z40

N60 G0 Z52